

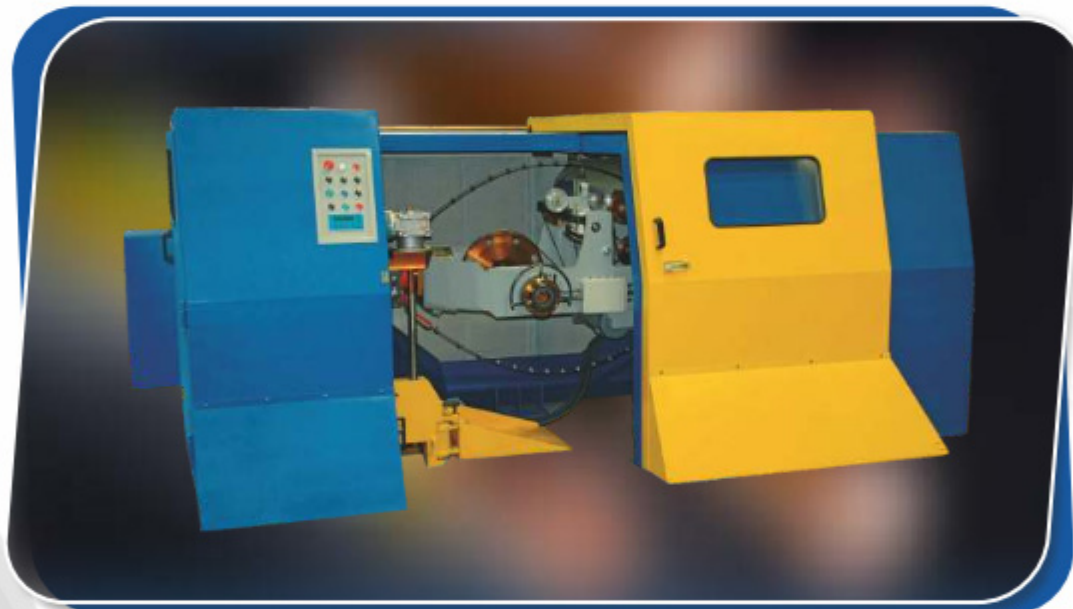


SARVASV
G R O U P

Double Twist Buncher

SARVASV offers a complete range of **High Speed Double Twist Bunchers to strand copper** and lay up **insulated conductors**.

Sarvasv **bunching machines** are an **efficient** solution for fine and superfine wire ensuring an **accurate** and **precision** wire production.



www.sarvasv.com



Main features



- High Speed upto 2500 RPM/5000 TPM
- Maximum Cross Section of 6/10 Sqmm for Bunching on 630 MM Buncher
- Maximum Cross Section of 16/25 Sqmm for Bunching on 800 MM Buncher
- PLC Controlled Operation
- Sound Proof Cabinet
- Accurate control of take-up pull through separate Motor

- Main Motor : 20 HP and Takeup Motor : 5 HP
- Provided with Dual Driven Tangential Payoff of 630MM for faster Production and Better Quality
- No Over Riding of Copper Wires
- Wire Break Detector
- Uni Lay Provision

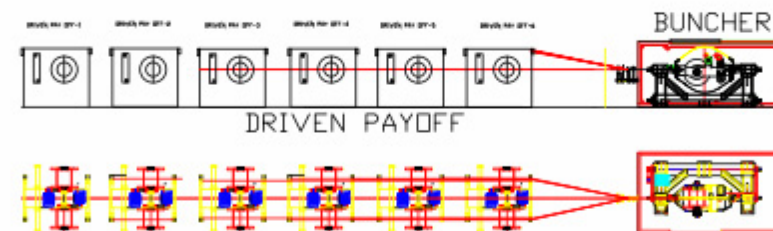
Dual Driven Payoff for Buncher- SMEPL/DDP/630

- For reels up to 630mm
- Built in pneumatic dancer for constant tension control
- Wire break detector
- Auto Tension Setting on Wire through Analog Sensor
- Auto Synchronization with Buncher

Model	Max Cross Section	Rotor Speed (Rpm) (TPM)	Main Motor (Kw)
SMEPL/DTB/630	6/10 Sqmm	2500/5000	20
SMEPL/DTB/800	16/25 Sqmm	1200/2400	30

Note : Since the Machines undergoes continues changes we reserve the right to modify the details

DOUBLE TWIST BUNCHER - 630 MM



- OVERALL LENGTH OF MACHINE - 15Meter
- OVERALL WIDTH OF MACHINE - 2 Meter



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